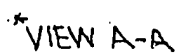


FIGURE 1



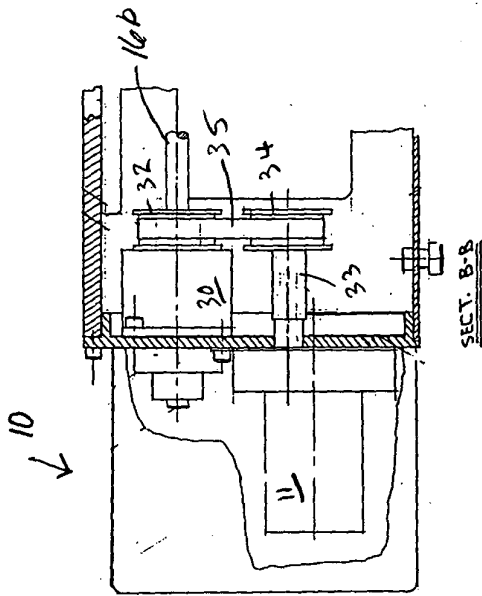
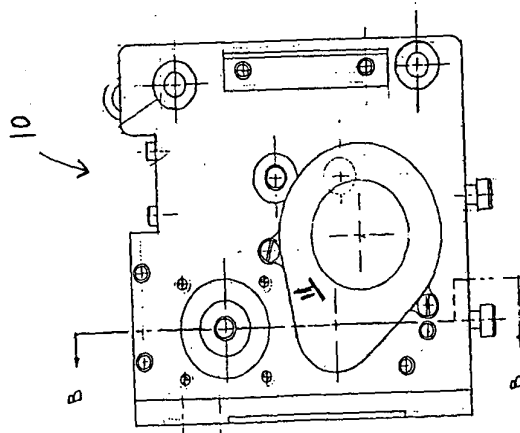
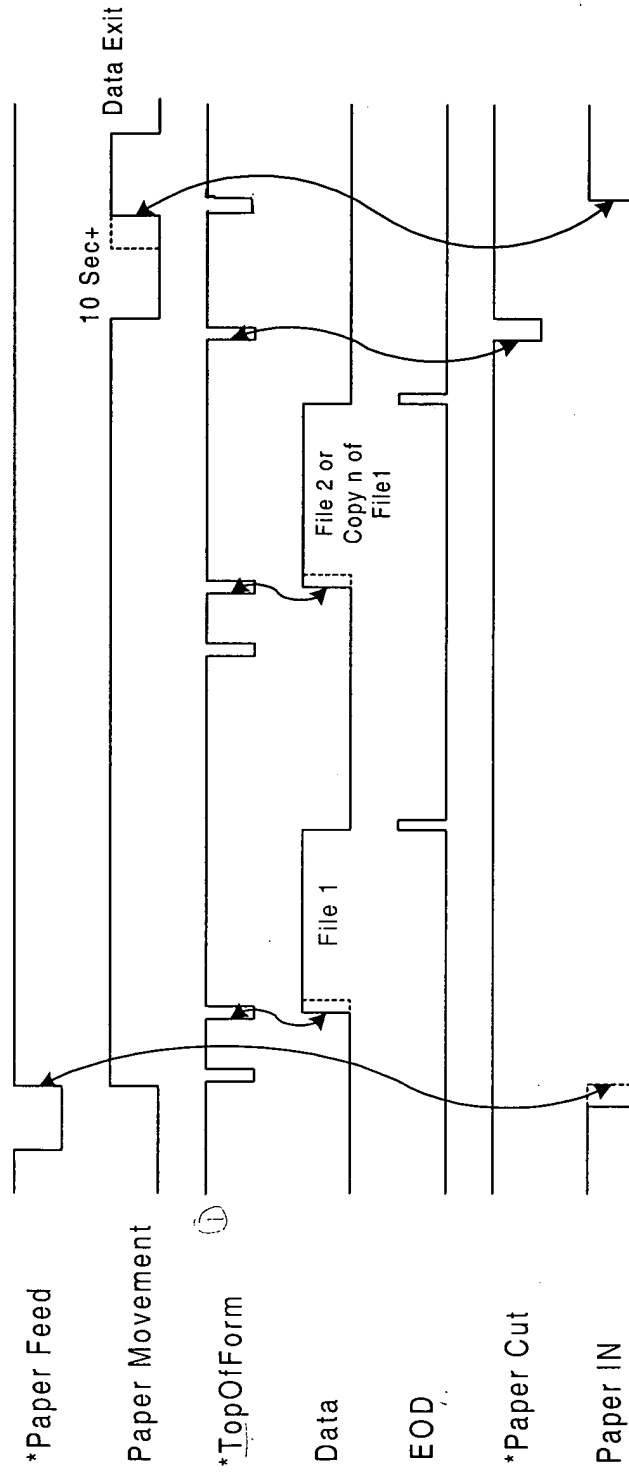


FIGURE 3

Timing Diagram Multiple Copies



* = Form Feeder Signals

FIGURE 4

Process Flowchart

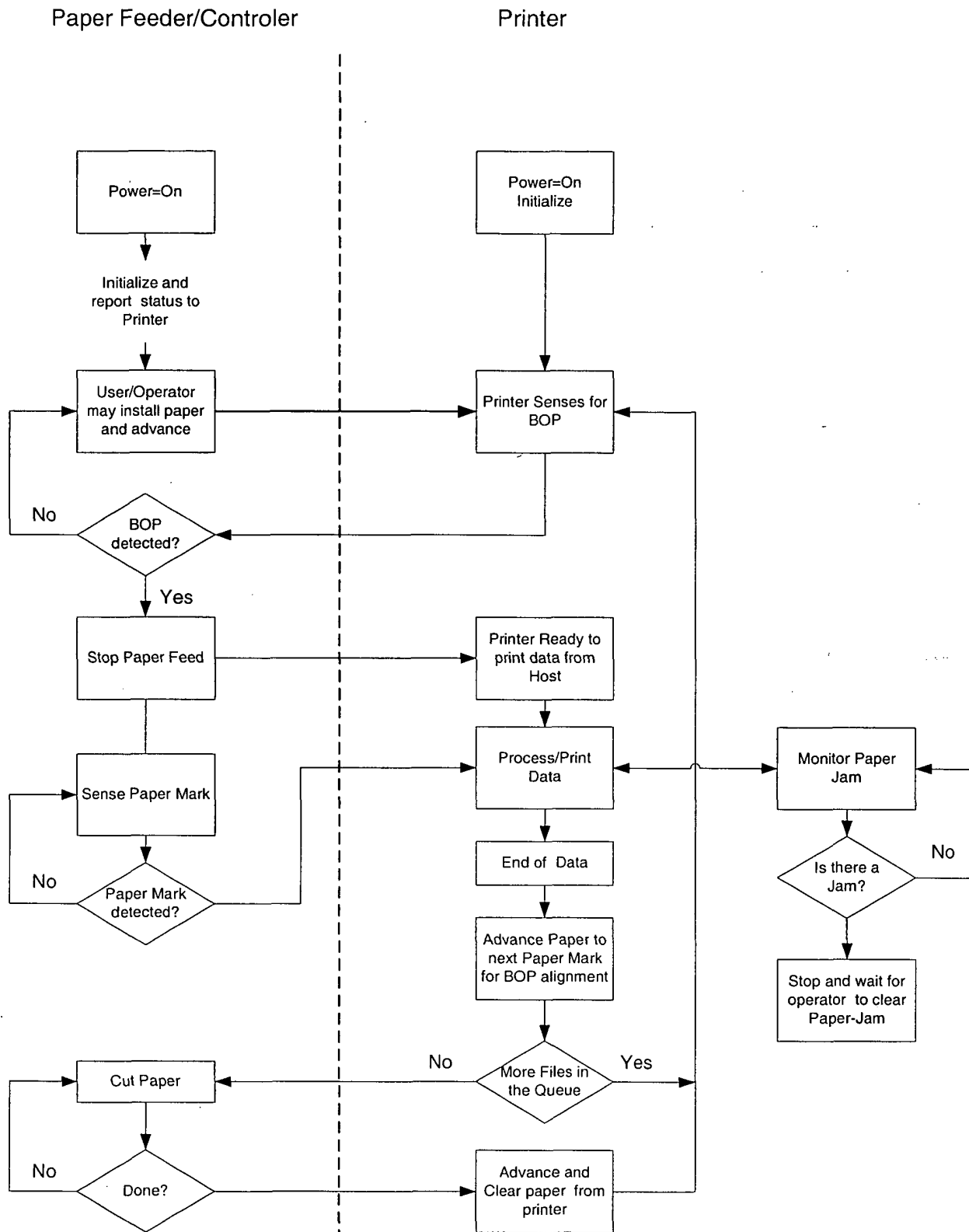


FIGURE 5

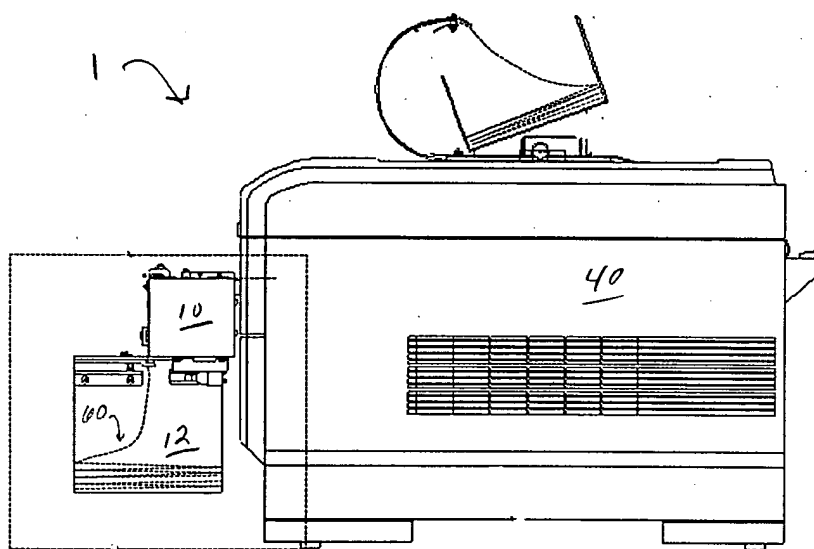


FIGURE 6

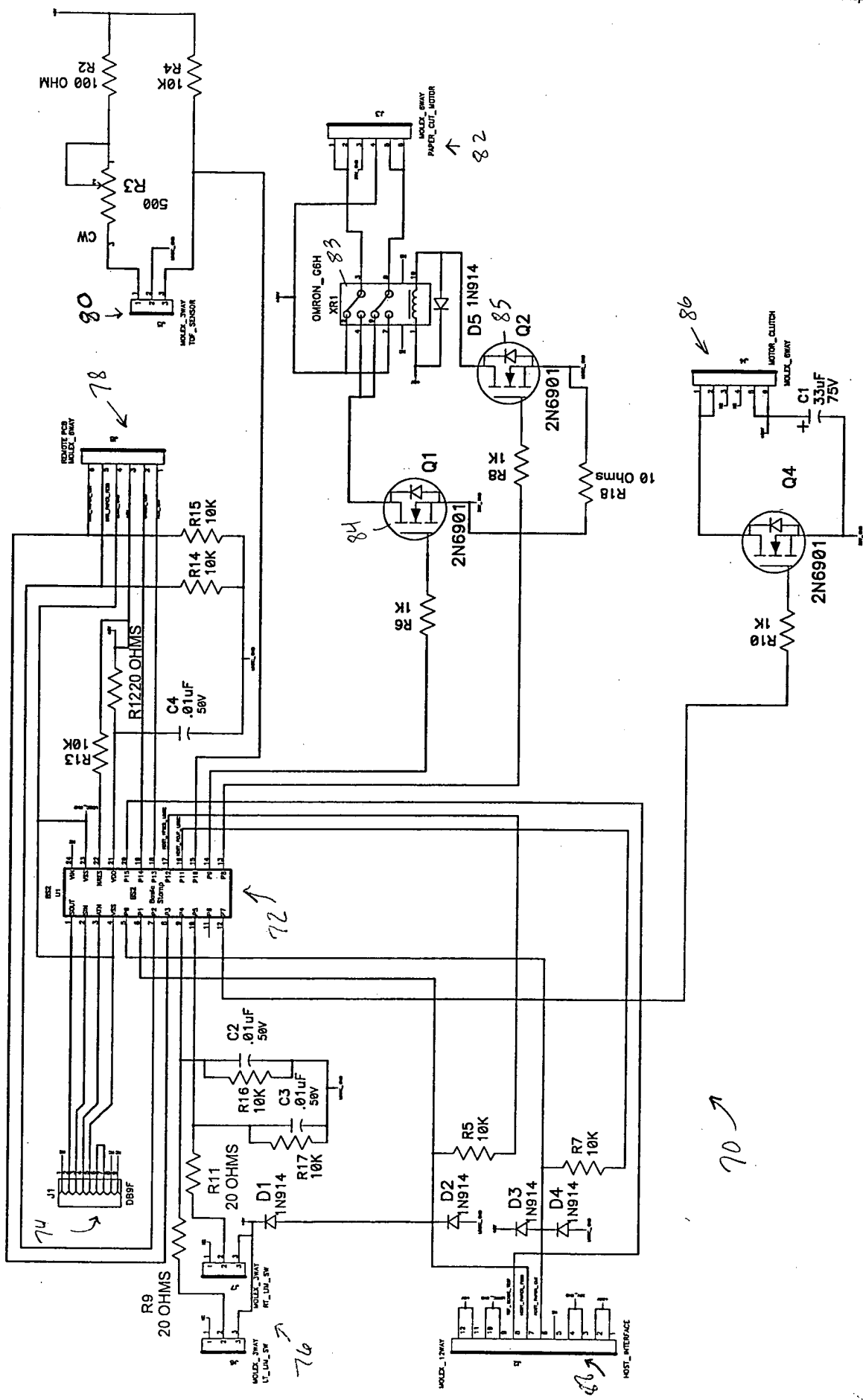


FIGURE 7

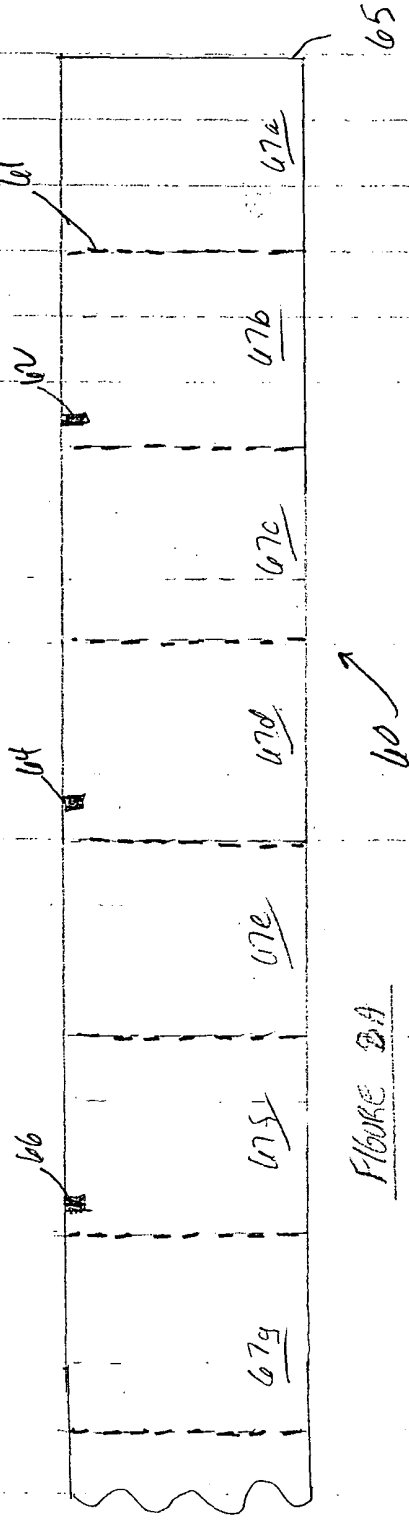


FIGURE 8A

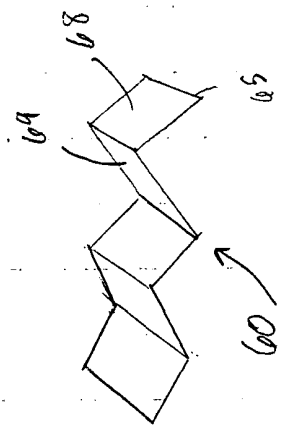


FIGURE 8B

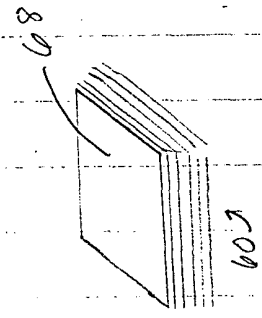


FIGURE 8C

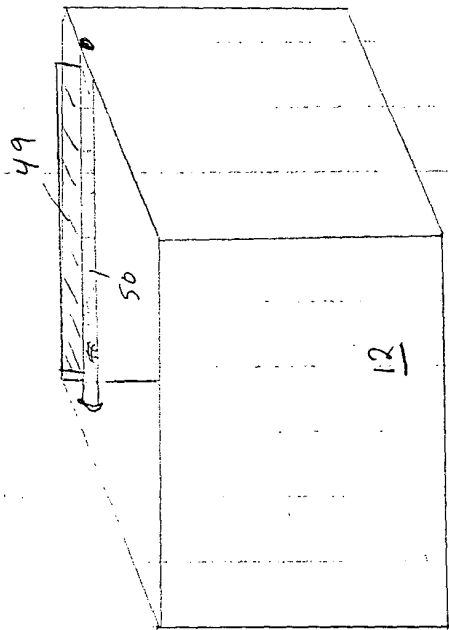


FIGURE 9a

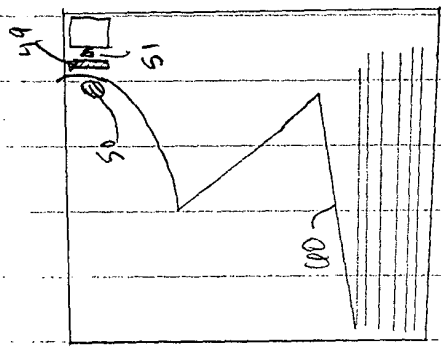
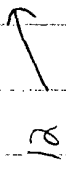


FIGURE 9b